

Product type: Colorful Multilayer foil decals HRNT-under clear coating

(A) Characteristic:

In the past, laser foil, brushed foil and pure foil are all single texture. If you want to make multilayer design, it has the limitation of material and minimum order quantities.

By the special skill of foil, integrated the application of material, screen technology and printing skill to make professional adjustment of color and transparent and increase the flexibility and artistic quality. It can be used on variable products to show more fashionable and unique of visual aesthetics

(B) Product photo:



- (C) Condition:
1. add 1~2 drops of detergent in to 25°C~40°C warm water.
 2. squeegee for water transfer.
 3. clean cloth.
 4. when it be applied ,the object should be more the 20°C.

(D) Process:

1. clean the frame after the last clear coating and prepare water.
2. remove the release paper which protect the decal, then put it into water for 15~30second.
3. until it separate from the bottom paper, put it on frame.
4. when it be applied on the right location, remove the water and bubbles completely with squeegee.
5. after it be applied on frame, wipe the frame clean.
6. pre-baked at 80°C~90°C for 15~30min, peel off the surface film when the frame has cooled down.
7. check if the surface film's shape is on the frame or not. If yes, it needed to wipe by 35°C~45°C warm water.
8. spray the last clear coating
9. the second time baked at 90°C~120°C for 15~30min(depends on the clear coating system).

(E) Caution:

1. the frame's surface should be smooth and without roughness and particles.
2. the final process could be modified according to the operating conditions and it is recommended to make sample and pilot run before production.
3. when the temperature is lower or decal stock longer, it can appropriately add BCS into the water (normally 3%~5%) to prevent unusual events happened.
4. make sure the water and bubbles be cleaned under the decal. Otherwise, it's easy to blister after baked.
5. make sure the surface film be cleaned completely at 1st baked to prevent it leave on frame.
It's easy to leave mark after the second time baked.
6. the decal's storage area should be kept at relative humidity of 20%~85%,and the temperature at 15°C~35°C.

(F) Pre-work Notes:

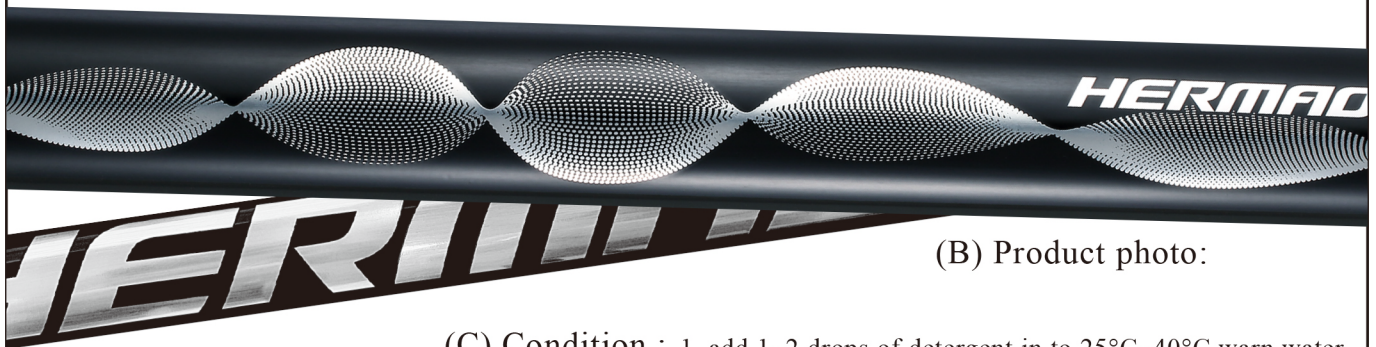
1. the acute angles of the artwork need to be filleted and details should be handled case by case. Our artist will provide the confirmation file for customer to be final.
2. UV decal mainly be applied on smooth pipes, 3D and special shaped surfaces are not suggested.

(G) ED(expiration date): 3months, if more than 3months, there might be unusual events happened.

Product type: Colorful brushed foil decals HRNT-under clear coating

(A) Characteristic:

By the integrated of foil and screen printing skill, it present the gradient and line segment to enhance the artistic quality. It can be used on variable products to show more fashionable and unique of visual aesthetics.



(B) Product photo:

- (C) Condition :
1. add 1~2 drops of detergent in to 25°C~40°C warn water.
 2. squeegee for water transfer.
 3. clean cloth.
 4. when it be applied ,the object should be more the 20°C.

(D) Process:

1. clean the frame after the last clear coating and prepare water.
2. remove the release paper which protect the decal, then put it into water for 15~30second.
3. until it separate from the bottom paper, put it on frame.
4. when it be applied on the right location, remove the water and bubbles completely with squeegee.
5. after it be applied on frame, wipe the frame clean.
6. pre-baked at 80°C~90°C for 15~30min, peel off the surface film when the frame has cooled down.
7. check if the surface film's shape is on the frame or not. If yes, it needed to wipe by 35°C~45°C warn water.
8. spray the last clear coating
9. the second time baked at 90°C~120°C for 15~30min(depends on the clear coating system).

(E) Caution:

1. the frame's surface should be smooth and without roughness and particles.
2. the final process could be modified according to the operating conditions and it is recommended to make sample and pilot run before production.
3. When the temperature is lower or decal stock longer, it can appropriately add BCS into the water (normally 3%~5%) to prevent unusual events happened.
4. make sure the water and bubbles be cleaned under the decal. Otherwise, it's easy to blister after baked.
5. make sure the surface film be cleaned completely at 1st baked to prevent it leave on frame.
It's easy to leave mark after the second time baked.
6. the decal's storage area should be kept at relative humidity of 20%~85%,and the temperature at 15°C~35°C.

(F) Pre-work Notes:

1. the acute angles of the artwork need to be filleted and details should be handled case by case. Our artist will provide the confirmation file for customer to be final.
2. UV decal mainly be applied on smooth pipes, 3D and special shaped surfaces are not suggested.

(G) ED(expiration date): 3months, if more than 3months, there might be unusual events happened.

Product type: Aurora laser foil decals HRNT-under clear coating

(A) characteristic:

By the integrated of foil and screen printing skill, it present the gradient and line segment to enhance the artistic quality. It can be used on variable products to show more fashionable and unique of visual aesthetics

It's produced by special techniques and rigorous processes that is comparable To the magnificent rheology of real aurora in nature. When it contrasts with deep color objects, it can bring out a stunning shadow. When it multiplies with products of the same colors, it'll appear a visual sense of clouds and mist around the galaxy.

(B) product photo:



- (C) Condition :
1. add 1~2 drops of detergent in to 25°C~40°C warn water.
 2. squeegee for water transfer.
 3. clean cloth.
 4. when it be applied ,the object should be more the 20°C.

(D) Process:

1. clean the frame after the last clear coating and prepare water.
2. remove the release paper which protect the decal, then put it into water for 15~30second.
3. until it separate from the bottom paper, put it on frame.
4. when it be applied on the right location, remove the water and bubbles completely with squeegee.
5. after it be applied on frame, wipe the frame clean.
6. pre-baked at 80°C~90°C for 15~30min, peel off the surface film when the frame has cooled down.
7. check if the surface film's shape is on the frame or not. If yes, it needed to wipe by 35°C~45°C warn water.
8. spray the last clear coating
9. the second time baked at 90°C~120°C for 15~30min(depends on the clear coating system).

(E) Caution:

1. the frame's surface should be smooth and without roughness and particles.
2. the final process could be modified according to the operating conditions and it is recommended to make sample and pilot run before production.
3. When the temperature is lower or decal stock longer, it can appropriately add BCS into the water (normally 3%~5%) to prevent unusual events happened.
4. make sure the water and bubbles be cleaned under the decal. Otherwise, it's easy to blister after baked.
5. make sure the surface film be cleaned completely at 1st baked to prevent it leave on frame.
It's easy to leave mark after the second time baked.
6. the decal's storage area should be kept at relative humidity of 20%~85%,and the temperature at 15°C~35°C.

(F) Pre-work Notes:

1. foil : the acute angles of the artwork need to be filleted and details should be handled case by case. Our artist will provide the confirmation file for customer to be final.
2. foil : UV decal mainly be applied on smooth pipes, 3D and special shaped surfaces are not suggested.
3. Aurora : various colors with gradient, we'll provide the main colors with transparent to show on object and details should be handled case by case. The final gradient effects should be made by our company, because of the stacking of gradient colors should be adjusted.
4. Aurora : It needs to mark the colors of object and the position that decals be applied on. Because of the background colors will affect how the colors of transparent be showed.

(G) ED(expiration date): 3months, if more than 3months, there might be unusual events happened.

Product type: Colorful laser foil decals HRNT-under clear coating

(A) Characteristic:

By the integrated of foil and screen printing skill, it present the gradient and line segment to enhance the artistic quality. It can be used on variable products to show more fashionable and unique of visual aesthetics.

(B) Product photo:



(C) Condition:

1. add 1~2 drops of detergent in to 25°C~40°C warm water.
2. squeegee for water transfer.
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(D) Process:

1. clean the frame after the last clear coating and prepare water.
2. remove the release paper which protect the decal, then put it into water for 15~30second.
3. until it separate from the bottom paper, put it on frame.
4. when it be applied on the right location, remove the water and bubbles completely with squeegee.
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8. spray the last clear coating
9. the second time baked at 90°C~120°C for 15~30min(depends on the clear coating system).

(E) Caution:

1. the frame's surface should be smooth and without roughness and particles.
2. the final process could be modified according to the operating conditions and it is recommended to make sample and pilot run before production.
3. when the temperature is lower or decal stock longer, it can appropriately add BCS into the water (normally 3%~5%) to prevent unusual events happened.
4. make sure the water and bubbles be cleaned under the decal. Otherwise, it's easy to blister after baked.
5. make sure the surface film be cleaned completely at 1st baked to prevent it leave on frame.
It's easy to leave mark after the second time baked.
6. the decal's storage area should be kept at relative humidity of 20%~85%,and the temperature at 15°C~35°C.

(F) Pre-work Notes:

1. the acute angles of the artwork need to be filleted and details should be handled case by case. Our artist will provide the confirmation file for customer to be final.
2. UV decal mainly be applied on smooth pipes, 3D and special shaped surfaces are not suggested.

(G) ED(expiration date): 3months, if more than 3months, there might be unusual events happened.

Product type: Colorful Multilayer foil decals HRNT-over clear coating

(A) Characteristic:

In the past, laser foil, brushed foil and pure foil are all single texture. If you want to make multilayer design, it has the limitation of material and minimum order quantities.

By the special skill of foil, integrated the application of material, screen technology and printing skill to make professional adjustment of color and transparent and increase the flexibility and artistic quality. It can be used on variable products to show more fashionable and unique of visual aesthetics

(B) Product photo:



- (C) Condition:
1. add 1~2 drops of detergent in to 25°C~40°C warm water.
 2. squeegee for water transfer
 3. clean cloth
 4. when it be applied ,the object should be more the 20°C.

(D) Process:

1. clean the frame after the last clear coating and prepare water.
2. remove the release paper which protect the decal, then put it in the water for 15~30second.
3. until it separate from the bottom paper, put it on frame.
4. when it be applied on the right location, remove the water and bubbles completely with squeegee.
5. after it be applied on frame, wipe the frame clean.
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2. the final process could be modified according to the operating conditions and it is recommended to make sample and pilot run before production.
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(G) ED(expiration date): 3months, if more than 3months, there might be unusual events happened.

Product type: Colorful brushed foil decals HRNT-over clear coating

(A) Characteristic:

By the integrated of foil and screen printing skill, it present the gradient and line segment to enhance the artistic quality. It can be used on variable products to show more fashionable and unique of visual aesthetics.

(B) Product photo:



(C) Condition:

1. add 1~2 drops of detergent in to 25°C~40°C warm water.
2. squeegee for water transfer
3. clean cloth
4. when it be applied ,the object should be more the 20°C.

(D) Process:

1. clean the frame after the last clear coating and prepare water.
2. remove the release paper which protect the decal, then put it in the water for 15~30second.
3. until it separate from the bottom paper, put it on frame.
4. when it be applied on the right location, remove the water and bubbles completely with squeegee.
5. after it be applied on frame, wipe the frame clean.
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8. the second time baked at 90°C~120°C for 15~30min(depends on the clear coating system).

(E) Caution:

1. the frame's surface should be smooth and without roughness and particles.
2. the final process could be modified according to the operating conditions and it is recommended to make sample and pilot run before production.
3. when the temperature is lower or decal stock longer, it can appropriately add BCS into the water (normally 3%~5%) to prevent unusual events happened.
4. make sure the water and bubbles be cleaned under the decal. Otherwise, it's easy to blister after baked.
5. make sure the surface film be cleaned completely at 1st baked to prevent it leave on frame.
It's easy to leave mark after the second time baked.
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(F) Pre-work Notes:

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(G) ED(expiration date): 3months, if more than 3months, there might be unusual events happened.

Product type: Chameleon Colorful Multilayer foil decals HRNT-over clear coating

(A) Characteristic:

In the past, laser foil, brushed foil and pure foil are all single texture. If you want to make multilayer design, it has the limitation of material and minimum order quantities.

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(B) Product photo:



- (C) Condition:
1. add 1~2 drops of detergent in to 25°C~40°C warm water.
 2. squeegee for water transfer
 3. clean cloth
 4. when it be applied ,the object should be more the 20°C.

(D) Process:

1. clean the frame after the last clear coating and prepare water.
2. remove the release paper which protect the decal, then put it in the water for 15~30second.
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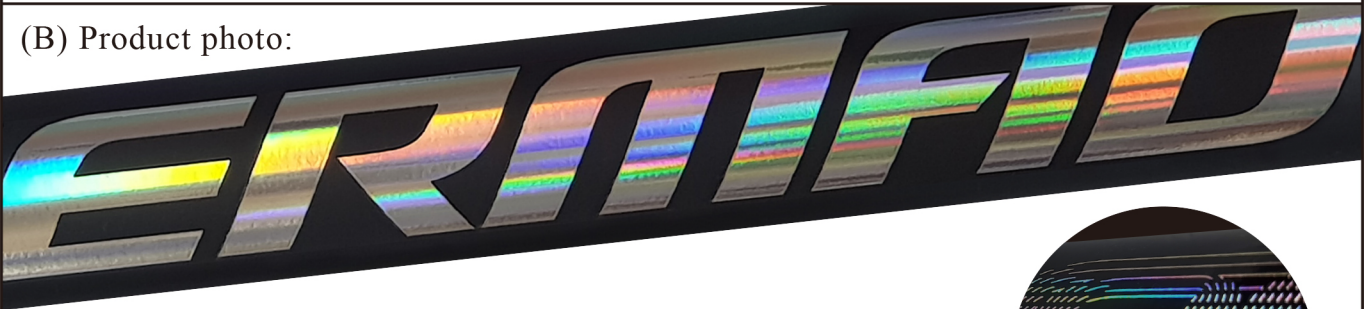
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Product type: Colorful laser foil decals HRNT-over clear coating

(A) Characteristic:

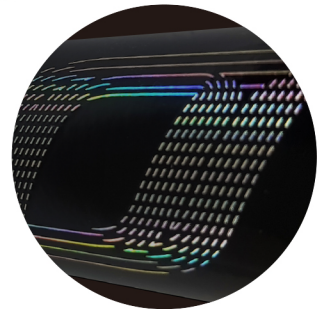
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(B) Product photo:



(C) Condition:

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